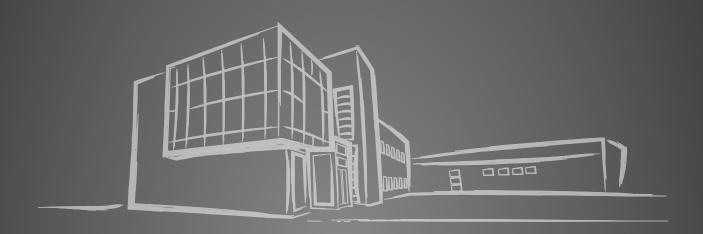


edition III DOOR CATALOGUE



Ne open dreams...



With your needs in mind.

Nowadays we live in a constant rush, trying to find peace, beauty and a safe refuge at home and in the places where we live. A sense of security and harmony definitely improve everyday quality of life. INVADO understands and respects these needs. Being one of the most rapidly. As one of the most rapidly developing manufacturers of door joinery and skirting boards in Poland, we do our best to give you the best products to meet your needs, to give you products with high, individual aesthetics and the best possible usability features. functional features. INVADO is also a leading supplier of components for the furniture industry. Its market position is being built on the basis of over twenty-five years of experience and continuous investment in technology, people and quality improvement.







Quality above all

INVADO continually strives to ensure optimal quality of its products, taking into account the individual needs of users. Quality is paramount - this is the basic issue in the design phase and remains the common denominator for all production processes. ISO 9001: 2015 certificate provides such an approach to the issue of quality. All INVADO products meet European standards. The high level of products and services next to the price and delivery time is the primary objective of the Company, ensuring its perception as a trusted partner.

INVADO Technology

Production of door leaves and door frames is the strongest point of INVADO offer. therefore a major breakthrough in the Company's activity was the implementation of innovative production technology of foiled doors (INVADO Technology). A characteristic feature of this technology is foiling of surfaces without connecting of foil on rebate edges. Due to this method the edge looks aesthetically and is also more resistant to damage. In principle there is no possibility of breaking off the foil, because the connection of foil is placed in the inner edge of the rebate - invisible to the eye. "Technology of foiling flat doors in the mass production system" is used since 2007 in case of all foiled doors. In addition – off-rebate foiling makes the INVADO doors as the only ones on the market have rounded edges, safe for adults and children hands. Now thanks to the innovative method of doors' production, INVADO is among the most technologically advanced companies in Europe.

Hygienic certificates

Certification aims to prevent the introduction into general use of materials and products hazardous to health and life of users or limit the allowable scope and method of their application for the elimination of health risks. All INVADO products have hvaienic certificates:

- Foiled interior door leaves hygienic certificate No. 348/322/353/2020;
- Foiled interior door frames hygienic certificate No. 170/322/193/2012;

Technical Approvals and National Technical Assessments:

Technical Approvals (until the end of their term) and National Technical Assessments, issued by Building Research Institute, are the decisions to admit the use of building materials and products. In accordance with the Construction Products Act of 16 April 2004, as amended (unified text: Journal of Laws of 2016, item 1570), the products to which the Technical Approvals and National Technical Assessments relate, may be placed on the market and can be used in construction. INVADO Company assessed and verified the constancy of performance, made a national declaration of performance and labeled the products with a construction mark in accordance with the applicable regulations. INVADO's Technical Approvals and National Technical Assessments:

- · Interior flat and glass doors ITB-KOT-2017/0313 edition 1;
- Modular interior doors ITB-KOT-2017/0003 edition 1;
- Folding, swinging and sliding interior doors ITB-KOT-2018/0296 edition 1;
- Technical doors GUARDIA El30 and El60 (wooden interior entrance doors of HALSPAN system) - ITB-KOT-2018/0407 edition 1; National Certificate Of Stable Performance AC 158-UWB-W1355;
- Technical doors IGNIS ITB-KOT-2018/0599 edition 1, National Certificate
- Of Stable Performance AC 158-UWB-W1337; Interior entrance doors EGIDA with increased resistance to breaking-in
- ITB-KOT-2018/0598 edition 1; Adjustable door frames for interior doors - ITB-KOT-2019/1221 edition 1;
- Block door frames for interior doors OB3 type P ITB-KOT-2017/0312 edition 1;
- Door frames SARA-PRO for interior doors ITB-KOT-2019/1076 edition 1.

CERTIFICATES AND AWARDS:



GOOD BRAND 2019 AND 2021

An independent group of experts has confirmed that the products signed with the logo INVADO logo are characterized by: quality, trust and reputation. These three guidelines decide on that selected brands are among the distinguished brands. We are proud and grateful. At the same time we would like to thank our Customers for the trust, which by choosing INVADO

doors for your dream interiors, Business Partners for fruitful cooperation, recommendation and support, and all INVADO employees for jointly building a good brand at every stage of its creation. at every stage of its creation.



CONSUMER'S LAUREL

INVADO brand has been recognized by Polish consumers and honored with the prestigious Consumer's Laurel emblem.



voc

The VOC certification tests the emission of volatile organic compounds released from an object and, depending on the results obtained, the tested sample is assigned a class performances, ranging from A + (best) and class C the worst). The possession of the VOC certifies that the product does not release harmful for health substances inside the home such as formaldehyde and benzene, a carcinogenic elements that unfortunately are often contained in paints and materials used on windows.



ISO 9001

Company INVADO applies to the Quality Management System and fulfills requirements of: PN-EN ISO 9001:2015 in scope of: designing, production and sale of furniture components and finishing profiles, interior doors made of wood and woodbased materials and technical doors.



The mark of responsible forestry

Control of Product Origin and environmental protection are the leading elements of the INVADO's development strategy. This is confirmed by an international certificate issued by the Forest Stewardship Council® and obtained by the company

Ask for FSC® certified products in our range.



















GOOD TO KNOW

6-7 AVAILABLE DECORS

8-9 AVAILABLE GLASSES

8-9







COLLECTION OF MODULAR DOORS

10-51







52-79

COLLECTION OF FOILED DOORS















GEMINI











COLLECTION OF GLASS DOORS



COLLECTION OF FOLDING DOORS



NORMA DECOR I LIBRA 82

SLIDING SYSTEMS



HIDDEN IN THE WALL SLIDING SYSTEM ON-WALL SLIDING SYSTEM

TECHNICAL DOORS



INTERIOR ENTRANCE DOORS - EGIDA	88
FIRE DOORS - IGNIS	90
FIRE DOORS - GUARDIA	92

TECHNICAL INFORMATIONS







BLOCK DOOR FRAME	95
ADJUSTABLE DOOR FRAME	96
ADJUSTABLE DOOR FRAME FOR NON-REBATED DOORS	97
METAL FRAMES	98
CONCEALED DOOR FRAME SARA-PRO	100
HOUSING SYSTEM FOR METAL FRAME	102

HANDLES



ACCESSORIES 104



SKIRTINGS 106

103

FOILED AND MODULAR DOORS:

FOILED DOORS

Visually **foiled doors** are lighter than modular ones, which is combined with their stability. Construction: frame made of MDF board or finger joint pinewood. Filling: "honey comb" or tubular chipboard, which can be ordered at extra charge. The frame with filling is covered with 3 mm-thick HDF board from both sides and wrapped into decorative foil. For installation of filling elements in these doors, the glazing bars of different profiles are used.



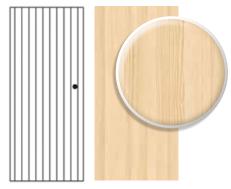
MODULAR DOORS

Construction of **modular doors**: 2 vertical elements, upper and lower horizontal elements. Filling: MDF panels of different thickness or glass 4 mm- thick. For each model you can select a decorative foil. Glasses and other filling elements in these door leaves are not installed using glazing bars, but at the same time with all the construction elements, which greatly improves their stability.



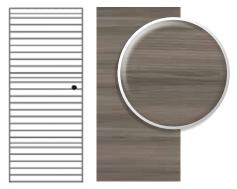
FOILS - TYPES OF WOOD STRUCURE (GRAINING):

Structures of INVADO foils can be divided into 3 categories:



UNIDIRECTIONAL FOIL WITH VERTICAL STRUCTURE:

Most of INVADO foils is available in this type of structure. Exceptions: Chestnut, Elm (ENDURO), Italian oak and Severo oak (ENDURO 3D).



UNIDIRECTIONAL FOIL WITH HORIZONTAL STRUCTURE:

Currently in INVADO offer there are two foils with the structure. These are: Italian oak and Severo oak (ENDURO 3D).



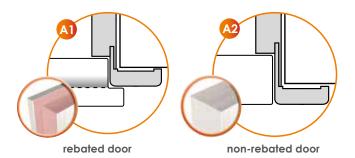
BIDIRECTIONAL FOIL WITH VERTICAL AND HORIZONTAL STRUCTURE:

The foil joining two above types of structure. There are two foils in INVADO offer joining these types of structure. These are: Chestnut and Elm (ENDURO).

These 3 types of foils can be applied in case of foiled doors only. In case of modular doors, due to different construction, the structures of vertical and horizontal elements are different.



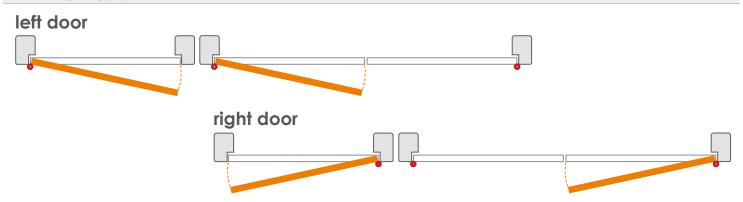
REBATED AND NON-REBATED DOORS:



The edge of **rebated door** leaf is finished with a rebate (highlighted in red on the picture A1), which is placed on a door frame, when the door is closed. Door leaf produced in this way does not fit flush with a door frame.

The edge of **non-rebated door** leaf has no additional finishing, i.e. this is a flat surface. Door leaf produced in this way fits flush with a door frame (A2).

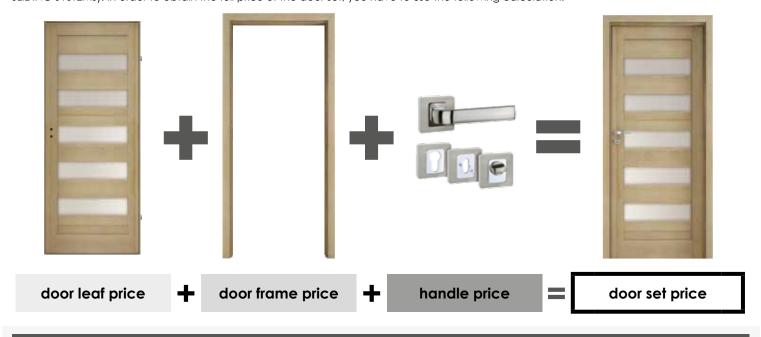
LEFT AND RIGHT DOOR:



Before buying a door, this is worth considering in which direction it should be open. For safety reasons, the bathroom or kitchen door should be installed in this way to be open to the outside. In other areas this is dependent on the convenience of users and the layout of apartment or house. The next step is to determine which door we are looking for: right or left. What does it mean? If the hinges are installed on the right side of a door frame, that means we need a right door, if the opposite – we have to select the left door. So before going to the store it is worth to reconsider this question and write down a list of needed right and left doors, and for each of them to determine the direction of opening.

CALCULATION OF DOOR PRICE:

In most cases, the prices quoted are prices per door leaf without a door frame and door handle (exceptions are: GUARDIA, SONUS, SLIDING SYSTEMS). In order to obtain the full price of the door set, you have to use the following calculation:





E ENDURO foil

intensity of use:

•••00

Classification MEDIUM 1: Foil of high-quality design and very good imitation of natural wood structure. Very high strength parameters. Intended for: buildings and living quarters with a wide range of use.

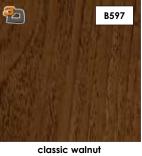




















italian oak

precious oak





AVAILABLE GLASSES













ECO-VENEER FORTE

intensity of use:

Classification ECO-VENEER FORTE - high quality laminate in modern colors, very high strength parameters. CPL - foil in modern colors. Intended for: hotels, offices, public buildings.





NEW COLOURS OF DOOR FRAMES

Classification: high quality polypropylene foil is characterised by excellent strength properties. Intended for: buildings and living quarters with a wide range of use

B726

B726

B726

Only available as a door frame colour for:

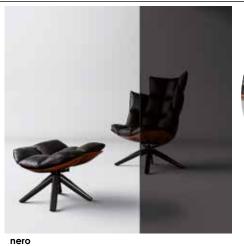
BLOCK DOOR FRAME,

ADJUSTABLE DOOR FRAME,

ADJUSTABLE DOOR FRAME,

ADJUSTABLE DOOR FRAME
FOR NON-REBATED MODULAR DOORS

Can be combined with all models and colors of interior doors INVADO













collection of MODULAR DOORS

Colaio	12
Artano	14
Aversa	14
Mirror	16
Lago	18
Pasaro	20
Vinadio	22
Fossano	24
Imperia	26
Destino Unico	28
Livata	30
Versano	32
Nogaro	
Tamparo	36
Linea Forte	38
Capena Inserto	40
Martina	42
Domino	44
Bianco	46
Larina	48
D'Artagnan	



















WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL















47

AVAILABLE DECORS

ENDURO foil



ENDURO 3D foil









ENDURO PLUS foil



ECO-VENEER FORTE







larch



ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel 22 mm-thick
- 2 filling element: panel or glass depending on the model (4 mm-thick)
- 3
- the frame is made of MDF board the upper frame element is 350 mm high, the lower frame element is 400 mm high mm door leaf covered with ENDURO foil or ECO-VENEER 4
- · side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

 door without a key hole door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass)

metal ventilation sleeves, square (chrome, nickel)

door made in non-rebated version for sliding systems

door made in non-rebated version

double door

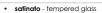
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

automatic door bottom seal, widths "60" - "100"

· aluminum thresholds, widths: "60" - "100"

$\begin{picture}(40,0) \put(0,0){$AVAILABLE\ GLASSES}\ (THE\ GLOSSY\ SIDE\ OF\ GLASS\ IS\ ON\ THE\ HINGES\ SIDE)$\end{picture}$





standard - no extra charge



ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99
[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 98
 [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) 	info - page 95

Artano and Aversa

























4

AVAILABLE DECORS

ENDURO foil



ENDURO 3D foil



ENDURO PLUS foil



B639

ECO-VENEER FORTE



duro walnut eterno oak grey oak

ECO-VENEER CPL





ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel 16 mm-thick (Artano) / 22 mm-thick (Aversa)
- filling element: panel or glass depending on the model (4 mm-thick)
- the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole

· door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass)

metal ventilation sleeves, square (chrome, nickel)

door made in non-rebated version for sliding systems

door made in non-rebated version

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

automatic door bottom seal, widths "60" - "100"

· aluminum thresholds, widths: "60" - "100"

$\begin{picture}(40,0) \put(0,0){$AVAILABLE\ GLASSES}\ (THE\ GLOSSY\ SIDE\ OF\ GLASS\ IS\ ON\ THE\ HINGES\ SIDE)$\end{picture}$



satinato - tempered glass

standard - no extra charge



ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99
[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wid	e info - page 97
[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
 [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) 	info - page 95

Mirror

























1

AVAILABLE DECORS

ENDURO foil



ENDURO 3D foil



ENDURO PLUS foil



ECO-VENEER FORTE









- ENDURO POLI foil
 Only available as a door frame colour for:
 BLOCK DOOR FRAME,
 ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel (6 mm-thick)
- filling element: mirror (4 mm-thick)
- the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

7.55.11.01.11.12.01.10.10.71.11.11.10.1			
door without a key hole	no extra charge		
door width "100"			
- door warm 100			

additional hinge in door width from "60" - "80" additional hinge in non-rebated door - with a door frame

- caps for hinges (chrome, satin chrome, brass, black) ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass) metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" "100"
- aluminum thresholds, widths: "60" "100"



	[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
	[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
	[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
•	[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
•	[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
	ATTENTIONI THE OFFER INCLUIDES ALSO METAL DOOR FRAMES	info - nage 98 - 99

Lago

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION: **REBATED**DOORS



SINGLE DOORS

DOUBLE



DOORS WITH VENTILATION





4



AVAILABLE DECORS

ENDURO foil



ENDURO 3D foil



ENDURO PLUS foil



B639

ECO-VENEER FORTE



duro walnut eterno oak grey oak

ECO-VENEER CPL





- ENDURO POLI foil
 Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- · filling element: panel 22 mm-thick
- filling element: panel or glass depending on the model (4 mm-thick)
- the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- · rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

•	door without a key hole
---	-------------------------

· door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

PVC ventilation sleeves

satinato - tempered glass

metal ventilation sleeves, round (chrome, brass)

metal ventilation sleeves, square (chrome, nickel) door made in non-rebated version for sliding systems

door made in non-rebated version

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

automatic door bottom seal, widths "60" - "100"

· aluminum thresholds, widths: "60" - "100"

$\begin{picture}(40,0) \put(0,0){$AVAILABLE\ GLASSES}\ (THE\ GLOSSY\ SIDE\ OF\ GLASS\ IS\ ON\ THE\ HINGES\ SIDE)$\end{picture}$





•	[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
•	[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
•	[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
•	[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
•	[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
	ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

standard - no extra charge

Pasaro

























47

AVAILABLE DECORS

ENDURO foil



oak

ENDURO 3D foil







ENDURO PLUS foil



ECO-VENEER FORTE











- ENDURO POLI foil
 Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel 22 mm-thick
- filling element: panel or glass depending on the model (4 mm-thick)
- 3
- the frame is made of MDF board the upper frame element is 350 mm high, the lower frame element is 400 mm high mm 4
 - door leaf covered with ENDURO foil or ECO-VENEER
- · side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
 - hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole

door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass)

metal ventilation sleeves, square (chrome, nickel) door made in non-rebated version for sliding systems

door made in non-rebated version

double door

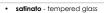
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

automatic door bottom seal, widths "60" - "100"

aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)





standard - no extra charge



ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99
[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wid	de info - page 97
[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95



















AVAILABLE DECORS

ENDURO foil

coimbra



ebony



ENDURO 3D foil











ENDURO PLUS foil



ECO-VENEER FORTE





ECO-VENEER CPL



larch



ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,
- ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel 22 mm-thick
- filling element: panel or glass depending on the model (4 mm-thick)
- the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
 - hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

•	door without a key hole	no extra charge
•	door width "100"	
•	additional hinge in door width from "60" - "80"	

- additional hinge in non-rebated door with a door frame caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" "100"
- aluminum thresholds, widths: "60" "100"

$\begin{picture}(40,0) \put(0,0){$AVAILABLE GLASSES}$ (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE) \end{picture}$



• satinato - tempered glass

standard - no extra charge

1

47

2













Fossano



















AVAILABLE DECORS

ENDURO foil



ENDURO 3D foil













ENDURO PLUS foil



ECO-VENEER FORTE



duro walnut eterno oak grey oak



bright chestnut

white



- ENDURO POLI foil
 Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

coimbra

CONSTRUCTION

- filling element: panel 22 mm-thick
- filling element: panel or glass depending on the model (4 mm-thick)
- the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole

door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass)

metal ventilation sleeves, square (chrome, nickel)

door made in non-rebated version for sliding systems

door made in non-rebated version

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

automatic door bottom seal, widths "60" - "100"

· aluminum thresholds, widths: "60" - "100"

$\begin{picture}(40,0) \put(0,0){$AVAILABLE\ GLASSES}\ (THE\ GLOSSY\ SIDE\ OF\ GLASS\ IS\ ON\ THE\ HINGES\ SIDE)$\end{picture}$



satinato - tempered glass

standard - no extra charge

1

2

47



age 98 - 99
o - page 97
o - page 97
o - page 96
o - page 96
o - page 95
0

Imperia

























AVAILABLE DECORS

ENDURO foil



ENDURO 3D foil









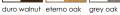
B639

ENDURO PLUS foil



ECO-VENEER FORTE





ECO-VENEER CPL



larch



- ENDURO POLI foil
 Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel 22 mm-thick
- 2 filling element: panel or glass depending on the model (4 mm-thick)
- the frame is made of MDF board the upper frame element is 350 mm high, the lower frame element is 400 mm high mm 3
- 4 door leaf covered with ENDURO foil or ECO-VENEER
- · side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

•	door without a key hole	

· door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass)

metal ventilation sleeves, square (chrome, nickel) door made in non-rebated version for sliding systems

door made in non-rebated version

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

automatic door bottom seal, widths "60" - "100"

aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



satinato - tempered glass

standard - no extra charge

2

4



•	[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
	[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
	[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
•	[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
	[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
	ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

Destino Unico





















One of the most popular series of INVADO doors - DESTINO UNICO - has been awarded a "Gold Medal". These door leaves are a bold combination of colors, that allows to create intriguing, stylized interiors.

Therefore we had no doubt, that this is the series to be reported to the prestigious "Gold Medal" contest, organized at the International Poznań Fair BUDMA. The IPF "Gold Medal" is one of the most recognizable awards in the Polish market, which is awarded to innovative products of the highest quality. We are proud and we thank to all those involved in the production and sale of doors Destino Unico.

AVAILABLE DECORS

ENDURO foil











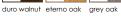


ENDURO PLUS foil



ECO-VENEER FORTE









ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,
- ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel or glass depending on the model (4 mm-thick)
- filling element: panel 22 mm-thick
- 2 3 4 the frame is made of MDF board
- double-sides glass insert 80 mm width
- door leaf covered with ENDURO foil or ECO-VENEER side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
 - hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

door without a key hole

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass)

metal ventilation sleeves, square (chrome, nickel)

door made in non-rebated version for sliding systems

door made in non-rebated version

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

automatic door bottom seal, widths "60" - "100"

aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)











satinato - tempered glass

standard - no extra charge

2

5 /

4

AVAILABLE DOOR FRAMES













- page 98 - 99
info - page 97
info - page 97
info - page 96
info - page 96
info - page 95

29 ARBONIA & Group

REBATEDDOORS

























2

47

AVAILABLE DECORS

ENDURO foil



ENDURO 3D foil





B639

ENDURO PLUS foil



ECO-VENEER FORTE









ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel or glass depending on the model (4 mm-thick)
- filling element: panel 22 mm-thick
- the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

•		c	d	0	C	וכ	r	١	۸	'n	c	ď	t	٦	١	1	С	()	,																			

• additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

PVC ventilation sleeves

door without a key hole

metal ventilation sleeves, round (chrome, brass)

metal ventilation sleeves, square (chrome, nickel) door made in non-rebated version for sliding systems

door made in non-rebated version

double door

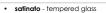
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

automatic door bottom seal, widths "60" - "100"

· aluminum thresholds, widths: "60" - "100"

$\begin{picture}(40,0) \put(0,0){$AVAILABLE GLASSES}$ (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE) \end{picture}$





standard - no extra charge



•	[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
	[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
	[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
•	[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
	[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
	ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

Versano





















ENDURO foil



ENDURO 3D foil









B639

ENDURO PLUS foil



ECO-VENEER FORTE





ECO-VENEER CPL



larch



- ENDURO POLI foil
 Only available as a door frame colour for:

 BLOCK DOOR FRAME,
 ADJUSTABLE DOOR FRAME,
- BLOCK DOOK FRAME,
 ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel 22 mm-thick
- filling element: panel or glass depending on the model (4 mm-thick)
- 3
- the frame is made of MDF board, the upper frame element is 350 mm high, the lower frame element is 400 mm high
- door leaf covered with ENDURO foil or ECO-VENEER 4
- · side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
 - $\textbf{hidden hinges} \ \text{with regulation 3D in CHROME/MAT color}$

door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

door without a key hole

PVC ventilation sleeves

- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" "100"
- aluminum thresholds, widths: "60" "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



satinato - tempered glass

standard - no extra charge

1

4

2











•	ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99
•	[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
•	[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
•	[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
•	[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
•	[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

Nogaro

























47

2

AVAILABLE DECORS

ENDURO foil



ENDURO 3D foil



ENDURO PLUS foil



ECO-VENEER FORTE









- ENDURO POLI foil
 Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel 22 mm-thick
- filling element: panel or glass depending on the model (4 mm-thick)
- the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
 - hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

•	door without a key hole
•	door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black) ventilation undercut

PVC ventilation sleeves

- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel) door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" "100"
- · aluminum thresholds, widths: "60" "100"

$\begin{picture}(40,0) \put(0,0){$AVAILABLE GLASSES}$ (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE) \end{picture}$



satinato - tempered glass

standard - no extra charge



•	[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
	[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
	[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
•	[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
	[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
	ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

Tamparo























ENDURO foil



ebony

oak

ENDURO 3D foil









B639



ECO-VENEER FORTE









- ENDURO POLI foil
 Only available as a door frame colour for:
 BLOCK DOOR FRAME,
 ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel or glass depending on the model (4 mm-thick)
- filling element: panel 22 mm-thick
 the frame is made of MDF board the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole

door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass)

metal ventilation sleeves, square (chrome, nickel)

door made in non-rebated version for sliding systems

door made in non-rebated version

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

automatic door bottom seal, widths "60" - "100"

• aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



satinato - tempered glass

standard - no extra charge

W

2

47



• A	TTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99
• [C	DRS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
• [0	DRS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
• [0	DRS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
• [C	DRS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
• [C	DB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

Linea Forte



















ENDURO foil



ENDURO 3D foil



B598



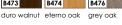


ENDURO PLUS foil



ECO-VENEER FORTE





ECO-VENEER CPL





- ENDURO POLI foil
 Only available as a door frame colour for:

 BLOCK DOOR FRAME,
 ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel 22 mm-thick
- filling element: panel or glass depending on the model (4 mm-thick)
 the frame is made of MDF board
- the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- · rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OP

ΑL	DDITIONAL	OPTIONS	AT EX	TRAC	CHAR	ΞE	
•	door without a	key hole					

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass)

metal ventilation sleeves, square (chrome, nickel)

door made in non-rebated version for sliding systems

door made in non-rebated version

double door

· cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

• automatic door bottom seal, widths "60" - "100"

· aluminum thresholds, widths: "60" - "100"

$\begin{picture}(40,0) \put(0,0){$AVAILABLE\ GLASSES}\ (THE\ GLOSSY\ SIDE\ OF\ GLASS\ IS\ ON\ THE\ HINGES\ SIDE)$\end{picture}$



• satinato - tempered glass

standard - no extra charge

1

4



ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99
[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	e info - page 97
[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 98
[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

Capena Inserto



















ENDURO foil



ENDURO 3D foil



ENDURO PLUS foil









- ENDURO POLI foil
 Only available as a door frame colour for:
 BLOCK DOOR FRAME,
 ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel or glass depending on the model (4 mm-thick)
- filling element: panel 22 mm-thick
- the frame is made of MDF board
- 2 3 4 ALU strip - 8 mm
 - door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
 - $\textbf{hidden hinges} \ \text{with regulation 3D in CHROME/MAT color}$

Α

DDITIONAL OP	TIONS AT EXTRA	CHARGE
--------------	----------------	--------

door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

door without a key hole

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass)

metal ventilation sleeves, square (chrome, nickel)

door made in non-rebated version for sliding systems

door made in non-rebated version

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

automatic door bottom seal, widths "60" - "100"

aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



satinato - tempered glass

standard - no extra charge

17

57



ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99
[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wid	e info - page 97
[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95

Martina



















ENDURO foil



ebony ENDURO 3D foil











ENDURO PLUS foil



ECO-VENEER FORTE







larch



- ENDURO POLI foil
 Only available as a door frame colour for:
 BLOCK DOOR FRAME,
 ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel or glass depending on the model (4 mm-thick)
- filling element: panel 22 mm-thick
- the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
 - hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole

door width "100" additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" "100"
- · aluminum thresholds, widths: "60" "100"

$\begin{picture}(40,0) \put(0,0){$AVAILABLE\ GLASSES}\ (THE\ GLOSSY\ SIDE\ OF\ GLASS\ IS\ ON\ THE\ HINGES\ SIDE)$\end{picture}$



satinato - tempered glass

standard - no extra charge

W

2

47



ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99
[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	de info - page 97
[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
 [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) 	info - page 95

Domino





















ENDURO foil



ENDURO 3D foil



ENDURO PLUS foil





duro walnut eterno oak grey oak





- ENDURO POLI foil
 Only available as a door frame colour for:

 BLOCK DOOR FRAME;
 ADJUSTABLE DOOR FRAME;
- BLOCK DOOK FRAME,
 ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: panel 10 mm-thick
- filling element: panel or glass depending on the model (4 mm-thick)
- the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
 - hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

 door without a key hole door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black) ventilation undercut

- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel) door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" "100"
- aluminum thresholds, widths: "60" "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



satinato - tempered glass

standard - no extra charge

4



ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99
[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-	wide info - page 97
[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-w	ide info - page 97
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95

Bianco



















ECO-VENEER CPL

B490

CONSTRUCTION

- filling element: MDF board (33 mm-thick)
- filling element: panel (10 mm-thick) or glass (4 mm-thick) depending on the model
- the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- hidden hinges with regulation 3D in CHROME/MAT color ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole door width "100"

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

PVC ventilation sleeves

- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" "100"
- aluminum thresholds, widths: "60" "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)







•	satinato - tempered glass		standard - no extra charge
•	longer execution time	nero - for models with numbering "2"	at extra charge
•	longer execution time	nero - for models with numbering "3"	at extra charge
•	longer execution time	contrasto - for models with numbering "2"	at extra charge
•	longer execution time	contrasto - for models with numbering "3"	at extra charge

AVAILABLE DOOR FRAMES









ENDURO POLI foil
Only available as a door frame colour for:

• BLOCK DOOR FRAME,

• ADJUSTABLE DOOR FRAME,

• ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS



	ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99
•	[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
	[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
	[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
•	[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
•	[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95

1

2

4

Larina









































1

2

4

AVAILABLE DECORS

ENDURO foil



ENDURO 3D foil







ENDURO PLUS foil

+	+	+ +	+	+	+	+
B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

ECO-VENEER FORTE











- ENDURO POLI foil
 Only available as a door frame colour for:
 BLOCK DOOR FRAME,
 ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- filling element: MDF board (35 mm-thick)
- filling element: panel (10 mm-thick) or glass (4 mm-thick) depending on the model
 the frame is made of MDF board
- the frame is made of MDF board
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

•	 door without a key hole 	

additional hinge in door width from "60" - "80"

additional hinge in non-rebated door - with a door frame

caps for hinges (chrome, satin chrome, brass, black)

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass)

metal ventilation sleeves, square (chrome, nickel)

door made in non-rebated version for sliding systems door made in non-rebated version

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

automatic door bottom seal, widths "60" - "100"

aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)







•	satinato - tempered glass		standard - no extra charge
•	longer execution time	nero - for models with numbering "2"	at extra charge
•	longer execution time	nero - for models with numbering "3"	at extra charge
•	longer execution time	contrasto - for models with numbering "2"	at extra charge
•	longer execution time	contrasto - for models with numbering "3"	at extra charge



•	[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
•	[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
•	[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
•	[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
•	[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
	ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

D'Artagnan















2

3







AVAILABLE DECORS

ENDURO foil





autumn oak

ENDURO 3D foil



ENDURO PLUS foil



ECO-VENEER FORTE



ECO-VENEER CPL





- ENDURO POLI foil
 Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- frame is made of finger joint pinewood, covered with MDF and HDF boards
- filling element: panel (10 mm-thick) or glass (6 mm-thick) depending on the model
- 3 door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- · rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
additional hinge in non-rebated door	loor frame additional options - page 97

- caps for hinges ventilation undercut (model INTERO)
- door made in non-rebated version
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- aluminum thresholds, widths: "60" "100"

AVAILABLE GLASSES (THE MATT (ENGRAVED) SIDE OF GLASSIS LOCATED ON THE HINGES SIDE)







•	satinato - tempered glass		no extra charge
•	longer execution time	master carre - tempered glass	no extra charge
•	longer execution time	transparent - tempered glass	no extra charge
			• • • • • • • • • • • • • • • • • • • •











• [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
• [ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wi	ide info - page 97
• [ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-v	wide info - page 97
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99







collection of FOILED DOORS

Salerno	54
Norma Decor	56
Torino	58
Merano	60
Lido	62
Dolce	64
Strada	66
Sagittarius	68
Gemini	70
Virgo	72
Parma	74
Orso	76
Libra	78
Taurus	78

Salerno













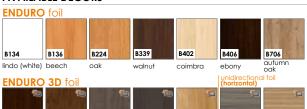
















B596



B638

retro oak



B705

spring oak



B707







B708

B587 cedar forte naturo oak snowy oak

B462



duro walnut eterno oak grey oak

ECO-VENEER CPL



ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- the frame is made of MDF board
 - standard filling "honey comb"
- optional filling chipboard
- frame with filling is covered with HDF boards on both sides door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	***************************************

- · caps for hinges (chrome, satin chrome, brass, black) ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic door bottom seal, widths "60" "100"
- aluminum thresholds, widths: "60" "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



standard - no extra charge satinato







info - page 95	• [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)
info - page 96	[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide
info - page 96	[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide
info - page 98 - 99	ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES

Norma Decor

















PORTHOLE in NORMA DECOR 6:

available in silver and black colour with the possibility of using a transparent or satin glass pane option included in the price of the door leaf



ND2 and ND3 door leaves are available only in white [B134], beech [B136], oak [B224] and walnut [B339]







ECO-VENEER FORTE



duro walnut eterno oak grey oak







ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- the frame is made of MDF board standard filling - "honey comb" optional filling - chipboard
- frame with filling is covered with HDF boards on both sides door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT

door without a key hole

ventilation grid

aluminum thresholds, widths: "60" – "100"

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" – "100"	

AVAILABLE GLASSES THE MATT (ENGRAVED) SIDE OF GLASS - ON THE HINGES SIDE







• chinchila	standard - no extra charge
satinato	at extra charge
satinato or transparent - NORMA DECOR 6	no extra charge

AVAILABLE DOOR FRAMES







• [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

no extra charge

Torino

























duro walnut eterno oak grey oak

ECO-VENEER CPL B542 B543 B490 bright chestnut

winter oak



ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

spring oak

CONSTRUCTION

- the frame is made of MDF board standard filling - "honey comb" optional filling - chipboard frame with filling is covered with HDF boards on both sides door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled

aluminum thresholds, widths: "60" - "100"

- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT

door without a key hole

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

- u	od waiii 100
• a	dditional hinge in door width from "60" - "80"
• c	aps for hinges (chrome, satin chrome, brass, black)
• V	entilation undercut
• P	VC ventilation sleeves
• d	oor made in non-rebated version for sliding systems
• d	ouble door
• c	ylinder lock insert 31/36
• tu	ubular chipboard filling
• a	utomatic door bottom seal, widths "60" – "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)







white

satinato	standard - no extra charge
• chinchila	standard - no extra charge
master carre	at extra charge

AVAILABLE DOOR FRAMES







• [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

no extra charge

Merano















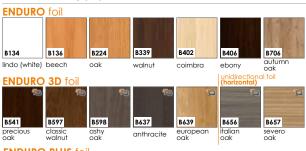




















ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

B542

ECO-VENEER CPL

B543

CONSTRUCTION

11 •	the frame is	made of MDF board
2 .	standard	filling - "honey comb"
3 •	optional	filling - chipboard
4 •	frame with	filling is covered with HDF boards on both sides
	deerleef e	aviace divide TNDUDO fail as ECO VENEED

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT

· tubular chipboard filling

• automatic door bottom seal, widths "60" - "100"

• aluminum thresholds, widths: "60" – "100"

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key note	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)







B490

white

	•	satinato	standard - no extra charge
ı	•	chinchila	standard - no extra charge
ı	•	master carre	at extra charge
ш			·············







• [OB3] - block door frame (possibility to add an architrave 10×60 mm or 16×80 mm)	info - page 95
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION: REBATED DOORS

SINGLE DOORS

DOUBLE



































ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- the frame is made of MDF board
 standard filling tubular chipboard
 frame with filling is covered with HDF boards on both
 door leaf covered with ENDURO foil or ECO-VENEER
 - frame with filling is covered with HDF boards on both sides
- ALU strip width 8 mm
- side edges and upper edge are foiled rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

•	door without a key hole	no extra charge
	door width "100"	
	 additional hinge in door width from "60" - "80" 	
	caps for hinges	
	ventilation undercut	
	PVC ventilation sleeves	
	door made in non-rebated version for sliding systems	
	double door	

tubular chipboard filling automatic door bottom seal, widths "60" - "100"

aluminum thresholds, widths: "60" - "100"

cylinder lock insert 31/36



• [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
ATTENTIONITHE OFFED INCLUDES ALSO METAL DOOD FDAMES	info - nage 98 - 99

Dolce























ENDURO 3D foil



ENDURO PLUS foil



ECO-VENEER FORTE



duro walnut eterno oak grey oak

ECO-VENEER CPL





ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION

- the frame is made of MDF board standard filling - "honey comb"
- optional filling chipboard
- frame with filling is covered with HDF boards on both sides
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

· automatic door bottom seal, widths "60" - "100"

aluminum thresholds, widths: "60" - "100"

door without a key hole	no extra charge
door width "100"	•
additional hinge in door width from "60" - "80"	
 caps for hinges (chrome, satin chrome, brass, black) 	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



standard - no extra charge satinato



ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 9
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 90
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 90
• [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 9

Strada

























ENDURO PLUS foi



ECO-VENEER FORTE

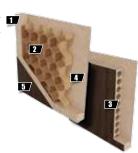


ECO-VENEER CPL B542 B543 B490 white

CONSTRUCTION

•	standard	filling - "honey comb"
•	optional	filling - chipboard
•	frame with	filling is covered with HDF boards on both sides
•	door leaf c	overed with ENDURO foil or ECO-VENEER
sid	e edges and	d upper edge are foiled

• width of single doors: "60" - "100" / width of double doors: "120" - "200"



STANDARD EQUIPMENT

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE door without a key hole

•	door width "100"
•	additional hinge in door width from "60" - "80"
•	caps for hinges (chrome, satin chrome, brass, black)
•	ventilation undercut
•	PVC ventilation sleeves
•	door made in non-rebated version for sliding systems
•	double door
•	cylinder lock insert 31/36
•	tubular chipboard filling
•	automatic door bottom seal, widths "60" - "100"
	aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



satinato

standard - no extra charge

no extra charge



_	ATTENTIONI THE OFFER INCUINE SALE OF THE INCUINITY OF THE	info nago 00 00
•	[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
•	[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
•	[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95

Sagittarius





















ENDURO 3D foil



ENDURO PLUS foi



ECO-VENEER FORTE





CONSTRUCTION

- 1 2 3 4 5 the frame is made of MDF board standard filling - "honey comb" optional filling - chipboard frame with filling is covered with HDF boards on both sides door leaf covered with ENDURO foil or ECO-VENEER side edges and upper edge are foiled rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT

door without a key hole

· aluminum thresholds, widths: "60" - "100"

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

•	door width "100"
•	additional hinge in door width from "60" - "80"
•	caps for hinges (chrome, satin chrome, brass, black)
•	ventilation undercut
•	PVC ventilation sleeves
•	door made in non-rebated version for sliding systems
•	double door
•	cylinder lock insert 31/36
•	tubular chipboard filling
•	automatic door bottom seal, widths "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



standard - no extra charge satinato

AVAILABLE DOOR FRAMES



	ATTENTIONI THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - nago 98 - 99
•	[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
•	[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
•	[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95



no extra charge

Gemini















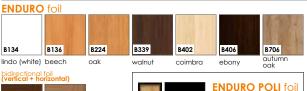






2





B288 B373 chestnut elm

ENDURO 3D foil

Foil B373 Foil B373 not available in the door leaves width "100" and "200"



- Only available as a door frame colour for:

 BLOCK DOOR FRAME,
 ADJUSTABLE
 DOOR FRAME,
 ADJUSTABLE DOOR FRAME
 - FOR NON-REBATED MODULAR DOORS



ENDURO PLUS foil



ECO-VENEER FORTE



ECO-VENEER CPL



CONSTRUCTION

- the frame is made of MDF board 1 2 3 4 5
 - standard filling "honey comb"
 - optional filling chipboard
 - frame with filling is covered with HDF boards on both sides
 - door leaf covered with ENDURO foil or ECO-VENEER
 - side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT

tubular chipboard filling

automatic door bottom seal, widths "60" - "100" aluminum thresholds, widths: "60" - "100"

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	•
additional hinge in door width from "60" - "80"	•
caps for hinges (chrome, satin chrome, brass, black)	•
ventilation undercut	•
PVC ventilation sleeves	•
door made in non-rebated version for sliding systems	•
double door	•
cylinder lock insert 31/36	***************************************



satinato

standard - no extra charge



• [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

Virgo

























B288 B373 chestnut elm

Foil B373 not available in the door leaves width "100" and "200"



ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,

 ADJUSTABLE
 DOOR FRAME,

 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

white



ENDURO PLUS foil



ECO-VENEER FORTE ECO-VENEER CPL B474 B542 B543

bright chestnut duro walnut eterno oak arev oak coimbra

B476

CONSTRUCTION

- 1 2 3 the frame is made of MDF board
 - standard filling "honey comb"
 - optional filling chipboard
 - frame with filling is covered with HDF boards on both sides
 - door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for binges (obrome satis obrome brass black)	

- ventilation undercut PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- automatic door bottom seal, widths "60" "100"
- aluminum thresholds, widths: "60" "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



B473

satinato

standard - no extra charge

AVAILABLE DOOR FRAMES



• [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

Parma





















2

AVAILABLE DECORS



B288 B373 chestnut elm

Foil B373 Foil B373 not available in the door leaves width "100" and "200"



ENDURO POLI foil

- Only available as a door frame colour for:

 BLOCK DOOR FRAME,
 ADJUSTABLE
 DOOR FRAME,
 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS



ENDURO PLUS foil



ECO-VENEER FORTE



ECO-VENEER CPL



CONSTRUCTION

- the frame is made of MDF board 1 2 3 4 5
 - standard filling "honey comb"
 - optional filling chipboard
 - frame with filling is covered with HDF boards on both sides
 - door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)

width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	

- ventilation undercut
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36

PVC ventilation sleeves

- tubular chipboard filling
- automatic door bottom seal, widths "60" "100"
- aluminum thresholds, widths: "60" "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



standard - no extra charge satinato

AVAILABLE DOOR FRAMES



• [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

Orso

















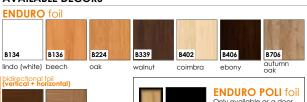








AVAILABLE DECORS



B288 B373 chestnut elm

Foil 8373 not available in the door leaves width "100" and "200"

ENDURO 3D foil



- DOOR FRAME
- FOR NON-REBATED MODULAR DOORS





ECO-VENEER FORTE



ECO-VENEER CPL



CONSTRUCTION

1	 the frame is 	made of MDF board
2	 standard 	filling - "honey comb"
3	 optional 	filling - chipboard
4	 frame with 	filling is covered with HDF boards on both sides
5	 door leaf c 	overed with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT

door without a key hole

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

aluminum thresholds, widths: "60" - "100"

•	door width "100"
•	additional hinge in door width from "60" - "80"
•	caps for hinges (chrome, satin chrome, brass, black)
•	ventilation undercut
•	PVC ventilation sleeves
•	door made in non-rebated version for sliding systems
•	double door
•	cylinder lock insert 31/36
•	tubular chipboard filling
	automatic door bottom seal, widths "60" – "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



satinato

standard - no extra charge

no extra charge

AVAILABLE DOOR FRAMES



ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
• [OBS] - DIOCK door frame (possibility to dad an dischillave 10 x 60 mm of 16 x 60 mm)	inio - page 45

• IOP21 block door frame (possibility to add an grabitraye 10 x 40 mm or 14 x 90 mm)

Libra and Taurus





















door leaves TAURUS are available only in CHESTNUT [B288] and ELM [B373]

AVAILABLE DECORS ENDURO foil B134 B136 B224 B339 B402 B406 B706 autumi oak lindo (white) beech oak walnut coimbra ebony **ENDURO POLI** foil Only available as a door frame colour for: • BLOCK DOOR FRAME, • ADJUSTABLE DOOR FRAME, B288 B373 chestnut elm ADJUSTABLE DOOR FRAME







ECO-VENEER CPL B543 B542 bright chestnut white coimbra

CONSTRUCTION

- the frame is made of MDF board standard filling - "honey comb"
- optional filling chipboard
- frame with filling is covered with HDF boards on both sides
- door leaf covered with ENDURO foil or ECO-VENEER
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 94)
- in case of double doors, there is a covering strip (drawing on page 94)
- width of single doors: "60" "100" / width of double doors: "120" "200"

STANDARD EQUIPMENT

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) 2 pcs in door leaves "60" "80", 3 pcs in door leaves "90" "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	•
additional hinge in door width from "60" - "80"	***************************************
caps for hinges (chrome, satin chrome, brass, black)	•
ventilation undercut	***************************************
PVC ventilation sleeves	***************************************
door made in non-rebated version for sliding systems	•
double door	•
vlinder lock insert 31/36	***************************************

· tubular chipboard filling

automatic door bottom seal, widths "60" - "100"

aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)



Foil B373

standard - no extra charge satinato

AVAILABLE DOOR FRAMES



• [OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

Amber















GROUP I









CONSTRUCTION

- GLASS: tempered, 8 mm-thick
- the matt side of glass is on the hinges side
- block or adjustable door frame, 2 hinges
- GLASS PANEL SHOULD BE ORDERED TOGETHER WITH DOOR FRAME

ADDITIONAL OPTIONS AT EXTRA CHARGE

ventilation undercut

LOCK TYPES

1	door handle "hidden", lock without a hole
2	door handle "protrude", lock without a hole
3	standard key lock
4	cylinder lock insert
5	WC lock

AMBER DOORS ARE DIVIDED INTO GROUPS DUE TO THE TYPES OF GLASS DECORATIONS

Amber 13 - satinato glass GROUP I - basic glass (transparent or matte in various shades) Amber 14 - transparent glass Amber 15 - transparent glass - graphite

Amber 3 - overprint on transparent glass GROUP II - decorated glass (engraving or overprint) Amber 6 - overprint on transparent glass Amber 12 - engraving on satinato glass

DIMENSIONS OF GLASS DOORS	"60"	"70"	"80"	"90"
door leaf width	617	717	817	917
door leaf height	(PL) 2027 / 1975 (CZ/SK)			























AVAILABLE COLORS







AVAILABLE DOOR FRAMES



•	${f [OB3]}$ - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
•	[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
•	[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96

Norma Decor and Libra











AVAILABLE DECORS







B596

B657

B708

ENDURO PLUS foli

B638

B587 cedar forte naturo oak snowy oak retro oak

B462



ECO-VENEER CPL



B707

winter oak

ENDURO POLI foil Only available as a door frame colour for:

• BLOCK DOOR FRAME,

• ADJUSTABLE DOOR FRAME,

- ADJUSTABLE DOOR FRAME,
 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

B705

spring oak

CONSTRUCTION

- folding doors consist of a folding door and a block door frame or adjustable door frame
- construction of each half of the folding door consists of a frame made of MDF board or 33 mm thick semi-finished coniferous wood glued in layers.
- 2 filling - "honey comb"
- 3 frame and filling are covered with 3 mm-thick MDF boards
- 4 door leaf covered with ENDURO foil or ECO-VENEER
- each half door leaf has a rabbet along the vertical edge
- both parts of door leaf are joined together with hidden hinges
- the door leaf is connected to the floor with a spigot fixed in the holder, which is bolted to the floor
- the upper part is connected to the door frame with a spigot fixed in the holder, which is mounted in the rail bolted to the upper element of door frame
- the sliding mechanism (trolley), mounted in the rail, stabilizes the door leaf when opening and closing
- rounded vertical edges of door leaves (more info on page 94)
- universal door leaf for left or right-hand assembly
- width of single doors "60" "90"

STANDARD EQUIPMENT

- 2 silver round grips in silver color
- 2 hidden hinges in silver colors

AVAILABLE GLASSES (THE MATT SIDE OF GLASS IS ON THE HINGES SIDE)



[B726] black

satinato

standard - no extra charge

AVAILABLE DOOR FRAMES









[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide

• [ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide

info - page 96 info - page 96

info - page 95

"Pocket" sliding system hidden in the wall





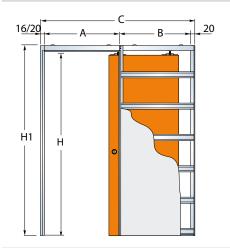
DOUBLE DOORS

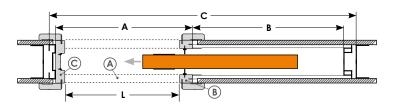






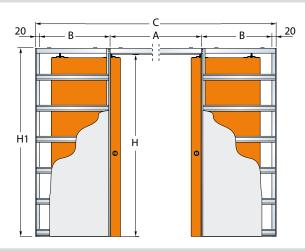
DIAGRAM OF THE LOCATION OF DOOR FRAME ELEMENTS FOR SLIDING SYSTEM – SINGLE SLIDING SYSTEM

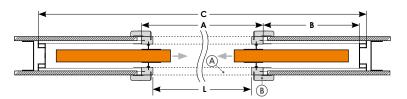




internal width L x H	outer width C x H1	Α	В	wall thickness	width	height	
610 x 2075 (PL) / 2025 (CZ-SK)	1346 x 2115 (PL) / 2065 (CZ-SK)	670	640		644		
710 x 2075 (PL) / 2025 (CZ-SK)	1546 x 2115 (PL) / 2065 (CZ-SK)	x 2115 (PL) / 2065 (CZ-SK) 770 740					
810 x 2075 (PL) / 2025 (CZ-SK)	1746 x 2115 (PL) / 2065 (CZ-SK)	870	840	100 -125	844	-	
910 x 2075 (PL) / 2025 (CZ-SK)	1946 x 2115 (PL) / 2065 (CZ-SK)	970	940		944	1988 (CZ-SK	
010 x 2075 (PL) / 2025 (CZ-SK)	2146 x 2115 (PL) / 2065 (CZ-SK)	1070	1040		1044		

DIAGRAM OF THE LOCATION OF DOOR FRAME ELEMENTS FOR SLIDING SYSTEM - DOUBLE SLIDING SYSTEM



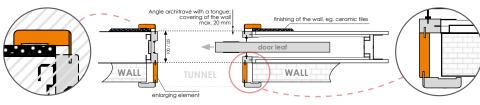


DIMENSIONS OF CASSETTE	FOR DOUBLE SLIDING SYST	EM (mn	n)	DOOR	LEAF DIMEN	ISIONS
internal width L x H	outer width C x H1	А	В	wall thickness	width	height
1224 x 2075 (PL) / 2025 (CZ-SK)	2610 x 2115 (PL) / 2065 (CZ-SK)	1290	640		644	
1424 x 2075 (PL) / 2025 (CZ-SK)	3010 x 2115 (PL) / 2065 (CZ-SK)	1490	740		744	2040 (PL)
1624 x 2075 (PL) / 2025 (CZ-SK)	3410 x 2115 (PL) / 2065 (CZ-SK)	1690	840	100 -125	844	
1824 x 2075 (PL) / 2025 (CZ-SK)	3810 x 2115 (PL) / 2065 (CZ-SK)	1890	940		944	1988 (CZ-SK
2024 x 2075 (PL) / 2025 (CZ-SK)	4210 x 2115 (PL) / 2065 (CZ-SK)	2090	1040		1044	

DIAGRAM OF LOCATION OF DOOR FRAME ENLARGING ELEMENTS FOR THE "POCKET" SLIDING SYSTEM

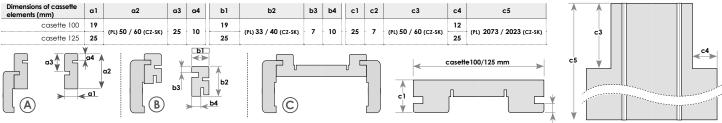
The standard length of the covered insert strip is 7 mm for the 100 mm cassette and 10 mm for the 125 mm cassette.





Adjustment of more than 20 mm is done by enlarging element (tunnel - at extra charge)

CASSETTE ELEMENTS: (A - upper profle + angle architrave / B - vertical profle + angle architrave / C - fender beam + angle architrave)



STANDARD EQUIPMENT (THE SET INCLUDES)

- construction casette for sliding system "100" or "125"
- set of profiles (door frame), brushes and seals
- set of covering profiles for both sides of the door frame
- arip (chrome, satin or golden)

ADDITIONAL OPTIONS AT EXTRA CHARGE

- · slowing-down device
- key hook lock or WC hook lock (chrome, satin, golden) with a grip suitable for key or WC lock. In case of door leaves equipped with a hook lock, the customer installs the striking plate himself in the door frame
- tunnel (door frame enlarging element) price per each 10 mm

The cassette 100 mm-wide is designed for modular door leaves (eg. Domino, Versano, Tamparo) and standard flat doors NORMA DÉCOR 1 and TAURUS. The cassette 125 mm-wide is designed for standard foiled door leaves (eg Torino, Averno, Strada).















N-WALL SLIDING SYSTEM









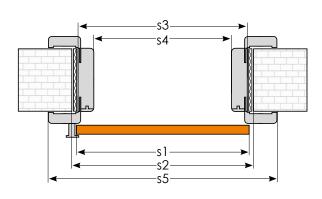
All foiled and modular door leaves can be installed in case of on-wall sliding system. AMBER door leaves are not suitable for on-wall sliding system.

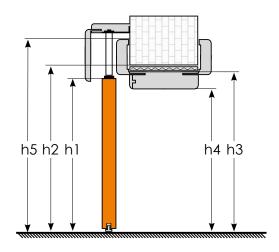


YOUTUBE CHANNEL: ASSEMBLY AND **INSTALLATION OF** ON-WALL SLIDING









	ENSIONS OF DOOR	LEAF		door fra	me for sin	gle door					door fran	me for do	uble door			
	D DOOR FRAME R ON-WALL SLIDING	SYSTEM (mm)	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150	"160"	"170"	"180"	"190"	"200"
s1	door leaf width		644	744	844	944	1044	1288	1388	1488	1588	1688	1788	1888	1988	2088
s2	width of wall opening*		674	774	874	974	1074	1294	1394	1494	1594	1694	1794	1894	1994	2094
s3	outer width of door frame	-	644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s4	internal width of door fran	ne	600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020
	width of door frame	60 mm [ORS3]	744	844	944	1044	1144	1364	1464	1564	1664	1764	1864	1964	2064	2164
s5	with architraves	80 mm [ORS9]	784	884	984	1084	1184	1404	1504	1604	1704	1804	1904	2004	2104	2204
h1	door leaf height				*			(PL) 2040 /	1988 (CZ-S	K)	***************************************			-	-
h2	height of wall opening	-						(PL) 2062 /	2008 (cz-s	К)					
h3	outer height of door frame	•	•					(1	PL) 2047 /	1993 (cz-s	K)					-
h4	internal height of door fra	me*	•	•	•			(PL) 2025 /	1971 (cz-s	K)					
	height of door frame	60 mm [ORS3]	•	•				(PL) 2097 /	2043 (cz-s	K)					
h5	with architraves	80 mm [ORS9]			***************************************			(PL) 2117 /	2063 (cz-s	K)					
		*Dimensi	ons of wall o	pening for	he version	without doc	r frame sho	uld be iden	tical to the i	internal widt	th of the do	or frame.	•	•		

CLASSIFICATION OF RAILS AND RAIL COVERS DEPENDING ON THE WIDTH OF SLIDING SYSTEM

door leaf	length of rail cover	number of rails and angle architraves	door leaf	length of rail cover	number of rails and angle architraves
"60"	1350 mm		"70" + "70" or "60" + "80"	3000 mm	
"70"	1550 mm	1 rail and angle architrave 200 cm-long	"70" + "80" or "60" + "90"	3200 mm	
"80"	1750 mm		"80" + "80" or "70" + "90" lub "60" + "100"	3400 mm	2 rails and angle architraves
"90"	1950 mm		"80" + "90" or "70" + "100"	3600 mm	200 cm-long
"100"	2150 mm		"90" + "90" or "80" + "100"	3800 mm	·
"60" + "60"	2600 mm	2 rails and angle architraves	"90" + "100"	4000 mm	
"60" + "70"	2800 mm		"100" + "100"	4200 mm	3 rails and angle architraves 200 cm-la

STANDARD EQUIPMENT (THE SET INCLUDES)

- rail cover in the door leaf decor installed on ALU strip (two types, depending on the width of the masking angle architrave used in the door frame $60\,\mathrm{mm}$ or $80\,\mathrm{mm}$)
- thimble 1 piece (chrome, satin, golden)
- grip chrome, satin or golden color a set for both sides of door leaf and thimble 1 piece (chrome, satin, golden)

ADDITIONAL OPTIONS AT EXTRA CHARGE

- slowing-down device
- key hook lock or WC hook lock (chrome, satin, golden) with a grip suitable for key or WC lock
- ENDURO / PLUS / 3D
- ECO-VENEER
- KEY • WC lock











slowing down device



AVAILABLE DOOR FRAMES



[ORS3] - adjustable door frame with a flat angle architrave 60 mm-wide
 the set includes: door frame and bumper with milling and striking plate

rail cover

- [ORS9] adjustable door frame with a flat angle architrave 80 mm-wide
 the set includes: door frame and bumper with milling and striking plate

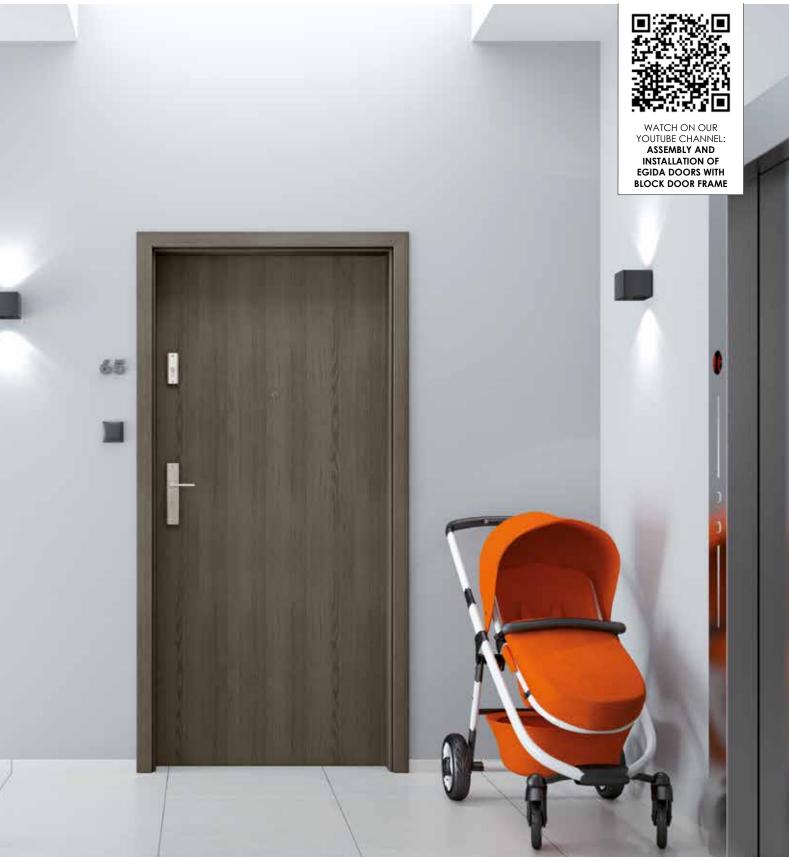
Egida (RC2)











EGIDA door has burglary resistance (RC 2) only in case of purchasing of the complete dedicated set, which includes door leaf and door frame, threshold, handle + shield in min.

class 2 and cylinder insert in min. class 4.



1

47

27

3



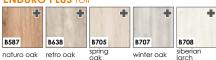


AVAILABLE DECORS





ENDURO PLUS foil



ECO-VENEER FORTE







CONSTRUCTION

1		,			fı	re	_	11	γ	า	e	,	i	ς	n	n		c	4	_	c	'n	f	r	,	h	v	v	v	ď	5	c	١	C	ı		
•	ļ.																																				

filling element: tubular chipboard

frame with filling is covered with HDF boards on both sides

door leaf covered with ENDURO foil or ECO-VENEER

door leaf thickness: 40 mm

rounded vertical edges of door leaves (more info on page 94)

width of single doors: "80" - "100"

STANDARD EQUIPMENT

multipoint strip lock with 3 security bolts

3 reinforced hinges + 3 anti-burglary pins

acoustic insulation Rw = 29 dB (acoustic insulation class Rw = 27 dB)

ANTI-BURGLARY resistance class RC2

fixed aluminum threshold

ADDITIONAL OPTIONS AT EXTRA CHARGE

• handle + shield QUEBECK - anti-burglary resistance class II (color INOX and TITAN)

• handle + shield ROYAL - anti-burglary resistance class III (color INOX)

set of WILKA cylinder lock inserts (insert + insert with a knob), ANTI-BURGLARY resistance class 2, 30 \times 40 mm, 6 keys

· panoramic viewfinder

• automatic door bottom seal for doors "80" - "100" cm width

ATTENTION: automatic door bottom seal not applicable for doors with fixed threshold, therefore it is not included in the set.

- 14	door leaf width width of wall opening outer width of door frame internal width of door frame width of door frame with architraves door leaf height internal height of door frame	wooden	door fram	e [KOBA]	metal d	loor frame	[KOBM]
אוט	VENSIONS	"80"	"90"	"100"	"80"	"90"	"100"
s1		844	944	1044	844	944	1044
s2	width of wall opening	920	1020	1120	890	990	1090
s3	outer width of door frame	890	990	1090	880	980	1080
s4		802	902	1002	800	900	1000
s5	width of door frame with architraves				906	1006	1106
h1	door leaf height	(PL) 2	2040 / 1988 (CZ-SK)		2040	
h2		(PL) 2	2084 / 2030 (CZ-SK)		2070	-
h3	outer height of door frame	(PL) 2	2069 / 2015 (CZ-SK)		2064	
h4	internal height of door frame	(PL) 2	2025 / 1971 (CZ-SK)		2024	
h5	height of door frame with architraves					2077	

• [KOBA] - block door frame:

90 x 44 mm made of plywood covered with MDF board - width "80" - "100"

[KOBM] - metal door frame in RAL color: available as standard in brown color (8017) other colors - honey (8003), white (9010), beige (1001) and grey (7047)* - width "80" - "100"

*ATTENTION: Metal door frame in non-standard decors are available on request with longer production time.

resistance El₂ 30 gnis









Fire doors should be a subject of technical inspections and maintenance operations in accordance with the rules set out in the applicable standards and regulations on fire-resistance doors. Technical and maintenance inspections should be carried out at least once a year.

APPLICATION:

IGNIS fire doors are flush, rebated and single door leaves with fire resistance $\rm El_2$ 30. Door frame is made of non-flammable chipboard. Door leaf and door frame made of nonflammable chipboard can be installed in walls with fire resistance class $\rm El_2$ 30 according to PN-EN 13501-2: 2016 and min. density 575 kg/m³, in case of masonry walls made of ceramic or silicate bricks with min. thickness of 115 mm, concrete or reinforced concrete walls with min.

or silicate bricks with min. thickness of 115 mm, concrete or reinforced concrete walls with min thickness of 115 mm and walls made from blocks or cellular concrete blocks with min. thickness of 115 mm.

The doorset is supplied completed with:

- cylinder insert according to requirements of PN-EN 1303: 2015-07,
 self-closing according to requirements of PN-EN 1154: 1999 / AC: 2010P,
- self-closing according to requirements of PN-EN 1154: 1999 / AC: 2010P,
 complete door handle according to requirements of PN-EN 1906: 2012.

DOOR LEAVES IGNIS ARE SOLD ONLY AS A SET WITH A DOOR FRAME, CYLINDER INSERT, SELF CLOSER AND HANDLE



2





AVAILABLE DECORS





ENDURO 3D foil









ENDURO PLUS foil

























CONSTRUCTION

- · frame: laminated pinewood
- filling: mineral wool
- frame with filling is covered with HDF boards on both sides
- door leaf covered with ENDURO foil or ECO-VENEER
- door leaf thickness: 40 mm
- rounded vertical edges of door leaves (more info on page 94)
- width of single doors: "60" "100"

STANDARD EQUIPMENT

- set of intumescent seals
- 3 screw-in pivot hinges

REQUIRED EQUIPMENT AT EXTRA CHARGE

- door leaf width "100"
- cylinder lock insert
- self-closer
- door handle UNO

DIMENSIONS "60" "70" "80" "90" "100" 744 844 944 1044 s1 door leaf width 644 796 996 s2 width of wall opening 696 896 1096 s3 outer width of door frame 666 766 866 966 1066 s4 internal width of door frame 600 700 800 900 1000 s5 width of door frame with architraves 1044 744 844 944 1144 (PL) 2040 / 1987 (CZ-SK) h1 door leaf height h2 internal height of door frame (PL) 2062 / 2007 (CZ-SK) h3 outer height of door frame (PL) 2047 / 1992 (CZ-SK) h4 internal height of door frame (PL) 2025 / 1970 (CZ-SK)

AVAILABLE DOOR FRAMES



[ORS1/E] adjustable door frame made of chipboard

symbol	В	С	D	E	F	G	Н	ı
wall thickness	100 - 119	120 - 139	140 - 159	160 - 179	180 - 199	200 - 219	220 - 239	240 - 259
symbol	J	K	L	M	N	0	P	
wall thickness	260 - 279	280 - 299	300 - 319	320 - 339	340 - 359	360 - 379	380 -	- 399

height of door frame with architraves

(PL) 2097 / 2042 (CZ-SK)

REBATED DOORS

Guardia wooden interior entrance doors of **HALSPAN** system

















1

4

2

3 /



Fire doors should be a subject of technical inspections and maintenance operations in accordance with the rules set out in the applicable standards and regulations on fire-resistance doors. Technical and maintenance inspections should be carried out at least once a year.

APPLICATION:

Doors according to Halspan system are intended for use in residential and public buildings as interior doors to the extent resulting from their performance characteristics set out in point 3 of the National Technical Assessment ITB-KOT-2018/0407, 1st edition. The doors have a NATIONAL CERTIFICATE OF STABLE PERFORMANCE No. AC 158-UWB-W1355.

Acoustic insulation index for

GUARDIA El₂30 i El₂60: Rw=32 db – Single door leaves El₂ 30 and El₂ 60

Rw=32 db – Double door leaf El₂ 60 Rw=27 db - Double door leaf El₂ 30

Fire resistance: El₂30 (30 min), El₂60 (60 min)

The doorset is supplied completed with:

- cylinder insert according to requirements of PN-EN 1303: 2015-07,
- self-closing according to requirements of PN-EN 1154: 1999 / AC: 2010P,
- complete door handle according to requirements of PN-EN 1906: 2012,
- closing sequence controller according to requirements of PN-EN 1158: 1999 / AC: 2006P (for double doors only).

ATTENTION: the seller's obligation is to sell technical doors equipped with above elements (at extra charge)

AVAILABLE DECORS



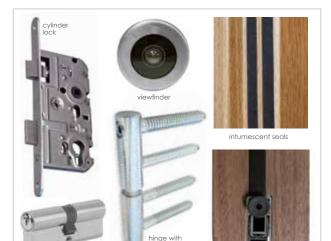
ENDURO 3D foil



ENDURO PLUS foil







regulation

CONSTRUCTION

- coating: finger joint pinewood
- 2 filling: fireproof chipboard
 - frame with filling is covered with HDF boards on both sides
 - door leaf covered with ENDURO foil or ECO-VENEER
- door leaf thickness: El, 30 50 mm / El, 60 60 mm
- rounded vertical edges of door leaves (more info on page 94)
- width of single doors: "70" "100"
- width of double doors: "140" "220'

STANDARD EQUIPMENT

- cylinder lock + insert
- 4 hinges with regulation
- intumescent seals
- automatic door bottom seal

ATTENTION: automatic door bottom seal not applicable for doors with fixed threshold

REQUIRED EQUIPMENT AT EXTRA CHARGE

- self-closer
- cylinder lock
- door handle UNO
- closing sequence controller (double door)

ATTENTION: the seller's obligation is to sell technical doors equipped with the above elements

ADDITIONAL OPTIONS AT EXTRA CHARGE

- viewfinder
- smoke protection
- set of 8 mounting screws with expansion sleeves in sizes 10/152 for brick walls

אום	NENSIONS		single	e door					dou	ble d	oor*			
J.,,	LINOIONO	"70"	"80"	"90"**	"100"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	"210"	"220"
s1	door leaf width	748	848	964	1048	1487	1587	1687	1787	1887	1987	2087	2187	2287
s2	width of wall opening	856	956	1072	1156	1595	1695	1795	1895	1995	2095	2195	2295	2395
s3	outer width of door frame	826	926	1042	1126	1565	1665	1765	1865	1965	2065	2165	2265	2365
s4	internal width of door frame	706	806	922	1006	1445	1545	1645	1745	1845	1945	2045	2145	2245
h1	door leaf height		20	040				2		2040	2		2	
h2	internal height of door frame		2	100				-		2100				
h3	outer height of door frame						2084							
h4	internal height of door frame		20	024			-			2024				

*Internal width of door frame in case of double door 90+90 after opening the active door leaf at an angle of 90° is at least 900 mm, so the passive door leaf is narrower. The door set is asymmetric regarding widths of both door leaves.
**Internal width of door frame after opening the door leaf at an angle of 90° is at least 900 mm

AVAILABLE DOOR FRAMES



• **[KOBP]** block door frame 124 x 60 mm made of finger-jointpinewood

standard - no extra cha

ADDITIONAL OPTIONS AT EXTRA CHARGE FOR BLOCK DOOR FRAME

- covering profile (architrave LO1) "70" "100"
- quadrant LC1 "70" "100"

automatic door bottom seal

- enlarging element 100 mm, 200 mm, 300 mm



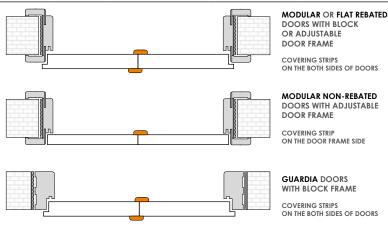
Dimensions

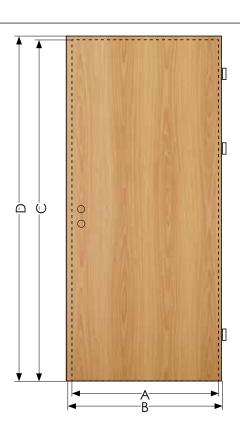
DIMENSIONS OF REBATED DOORS

	"60"	"70"	"80"	"90"	"100"								
Α	618	718	818	918	1018								
В	644	744	844	944	1044								
С		(F	PL) 2027 / 1975 (CZ-S	к)									
D	(PL) 2040 / 1988 (CZ-SK)												

DIMENSIONS A AND C ARE OUTER DIMENSIONS OF NON-REBATED DOORS AND DOORS PREPARED FOR SLIDING SYSTEMS

Contact edges of double doors





Rounded vertical and upper edges in door leaves

DOORS	STA	ANDARD DOORS	SLIDING SYSTEMS	EDGE FROM THE CONTACT SIDE
DOORS	REBATED	NON-REBATED	SLIDING STSIEMS	OF DOUBLE DOOR
MODULAR DOORS	YES	YES	YES	YES
FLAT DOORS	YES	777777777777777777777777777777777777777	NO	NO
FOLDING DOORS	YES*			
EGIDA	YES			
GUARDIA	YES**			NO
IGNIS	YES			

*OUTER VERTICAL EDGES ONLY. **ENDURO FOIL AND ECO-VENEER ONLY

Ventilation

According to the norm, the door to the bathroom, shower and separate WC should open outwards, have the passage width of at least 0.8 m and height of 2 m, and have the ventilation holes for the air supply in the bottom of the door with total ventilation area of at least 0.022 m2. The total ventilation area is the sum of the gap under the door (standard 7 mm) and additional solutions that increasethe total net ventilation area of such as: ventilation sleeves, ventilation undercut and ventilation

grid. The use of ventilation grid ensures the correct ventilation area for all door widths, while using the sleeve and / or undercut the increased gap between the door and the floor should be used in order to meet the required regulations. If the above mentioned regulations must be obliged the clients must trim the door on their own.

GUIDELINES FOR BUILDINGS EQUIPPED WITH A RECUPERATION SYSTEM

To ensure adequate air flow from the living areas to the corridor, sanitary and auxiliary rooms it is recommended to provide all internal doors should have a gap at the bottom of the door. The gap area in doors of living and auxiliary rooms should be at least 80 cm² (INVADO doors with undercut fully meet this requirement). The size of the ventilation gap in doors of sanitary rooms should be 200 cm².







Ventilation grid (Norma Decor)





Ventilation round and square sleeves

doorwidth	number of ventilation	door leaf with metal ventilation sleeves total ventilation area: ventilation sleeves and the gap under the door (7 mm) [m2]	door leaf with PVC ventilation sleeves for foiled doors total ventilation area: ventilation sleeves and the gap under the door (7 mm)	door leaf with PVC ventilation sleeves for modular doors total ventilation area: ventilation sleeves and the gap under the door (7 mm) [m2]	total ventilation area: ventilation undercut and the gap under the door (7 mm) [m2]	total ventilation area: ventilation grid and the gap under the door (7 mm) [m2]
"60"	3	0,0069	0,0062	0,0056	0,00835	
"70"	4	0,0085	0,0075	0,0067	0,01085	
"80"	5	0,0101	0,0089	0,0079	0,01335	> 0.022
"90"	6	0,0117	0,0103	0,0090	0,01585	> 0,022
"100"	6	0,0124	0,0110	0,0097	0,01835	
"110"	6	0,0131	0,0117	0,0104	0,02085	

DOOR COLLECTIONS WHERE THE VENTILATION SLEEVES, VENTILATION UNDERCUT AND VENTILATION GRID CANNOT BE USED: D'ARTAGNAN COLLECTION. IN DOORS INVADO THERE IS NO POSSIBILITY TO USE SIMULTANEOUSLY MORE SOLUTIONS FOR VENTILATION.

OB3

Block door frame for rebated doors













CAPS FOR HINGES

CONSTRUCTION

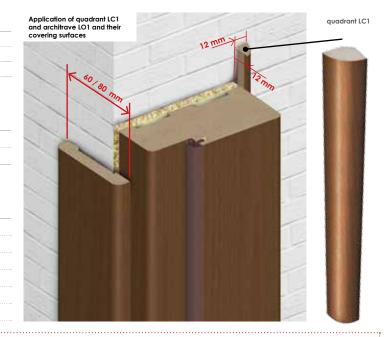
- MDF board
- foiling all decors available in INVADO offer
- cross-section: 90 x 44 mm

DOOR FRAME FOR DOOR LEAVES IN WIDTH

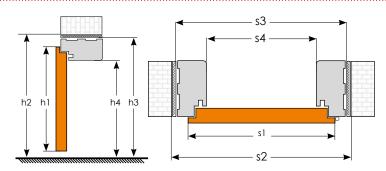
- width of single doors "60" to "100"
- width of double doors "120" to "200"

OPTIONS AT EXTRA CHARGE FOR BLOCK DOOR FRAMES

- flat architrave LO1 60 x 10 mm
- flat architrave LO7 80 x 10 mm
- quadrant LC1
- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame "60" "80"



COVERING TRIMS (LO1) AND QUADRANT (LC1) CAN BE APPLIED FOR A BLOCK DOOR FRAME FOR DOOR LEAVES IN WIDTHS "60" — "90".
IN CASE OF DOOR LEAVES IN WIDTH "100" YOU HAVE TO ORDER DOUBLE COVERING TRIM OR DOUBLE QUADRANT (LC2).



	ENSIONS OF DOOR LEAF DOOR FRAME			si	ngle doo	,					do	ouble doc	or			
		door leaf:	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width		644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s2	width of wall opening		718	818	918	1018	1118	1338	1438	1538	1638	1738	1838	1938	2038	2138
s3	outer width of door frame		688	788	888	988	1088	1308	1408	1508	1608	1708	1808	1908	2008	2108
s4	internal width of door frame		600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020
h1	door leaf height				•		•	(P	L) 2040 /	1987 (cz-s	K)	•	•	•		
h2	height of wall opening		(PL) 2084 / 2029 (CZ-SK)													
h3	outer height of door frame		(PL) 2069 / 2014 (CZ-SK)													
h4	internal height of door frame	me (PL) 2025 / 1970 (cz-sk)														

ORS1 / ORS8

Adjustable door frame for rebated doors









ADJUSTABLE DOOR FRAME INSTALLATION



CONSTRUCTION

- MDF board
- foiling all decors available in INVADO offer
- standard adjustable door frame consists of central element plus 2 sets of angle architraves joined at 45°.
 Standard angle architrave consists of a flat architrave 60 mm-wide and a "tongue" 30 mm-long. There is a possibility to order:
 - a) adjustable door frame with a flat angle architrave 80 mm-wide (ORS8),
 - b) a set of flat angle architraves 60 mm or 80 mm-wide with a "tongue" 50 mm-long (this is to be ordered separately).
 - See the table of options at extra charge.

DOOR FRAME FOR DOOR LEAVES IN WIDTH

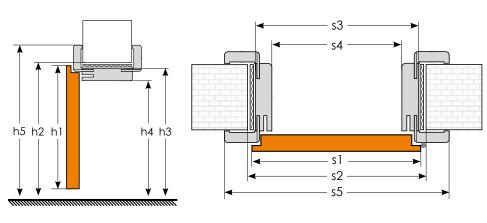
- width of single doors "60" to "100"
- width of double doors "120" to "200"

OPTIONS AT EXTRA CHARGE FOR ADJUSTABLE DOOR FRAMES

- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame "60" "80"
- standard angle architrave (a "tongue" 30 mm-long, an architrave 60 or 80 mm-wide)
- angle architrave with longer "tongue" (a "tongue" 50 mm-long, an architrave 60 or 80 mm-wide)
- wall framing ("blind door frame")

RANGES OF WALL THICKNESS COVERING

Adjustable door fame is made in dimensions adjustable to the wall thickness in steps of 20 mm. The
minimum wall thickness is 75 mm. NOTE: due to special mills there is a possibility to trim the frame and
reduce the wall thickness coverage by 15 mm. Door frame for the wall thickness greater than 340 mm
consists of at least two connected components.





	ENSIONS OF DOOR L DOOR FRAME	EAF		si	ngle do	or					de	ouble do	oor			
		door leaf:	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width		644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s2	width of wall opening		674	774	874	974	1074	1294	1394	1494	1594	1694	1794	1894	1994	2094
s3	outer width of door frame	Э	644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s 4	internal width of door fra	me	600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020
_	width of door frame	60 mm [ORS1]	744	844	944	1044	1144	1364	1464	1564	1664	1764	1864	1964	2064	2164
s 5	with architraves	80 mm [ORS8]	784	884	984	1084	1184	1404	1504	1604	1704	1804	1904	2004	2104	2204
h1	door leaf height	•		-	•		•		PL) 2040 /	1988 (cz-s	iK)		-		•	-
h2	height of wall opening	•		•				(PL) 2062 /	2008 (cz-s	iK)					
h3	outer height of door fram	ne						(PL) 2047 /	1993 (cz-s	iK)					
h4	internal height of door fro	ame						(PL) 2025 /	1971 (cz-s	iK)				-	
	height of door frame	60 mm [ORS1]		•	•	•		(PL) 2097 /	2043 (cz-s	iK)		-	•	•	•
h5	with architraves	80 mm [ORS8]						(PL) 2117 /	2063 (cz-s	к)		- d			*

NOMINAL COVERAGE OF THE WALL FOR ADJUSTABLE DOOR FRAMES

symbol	A	В	С	D	E	F	G	H	1	J	
wall thickness	75 - 94	95 - 114	120 - 139	140 - 159	160 - 179	180 - 199	200 - 219	220 - 239	240 - 259	260 - 279	
symbol	K	L	M	N	0	P	Q	R	S	T	U
wall thickness	280 - 299	300 - 319	320 - 339	340 - 359	360 - 379	380 - 399	400 - 419	420 - 439	440 - 459	460 - 479	480 - 499*

*It is possible to order adjustable door frame thicker than 499 mm - for this purpose please contact with INVADO's commercial department



ORS7/ ORS10 Adjustable door frame for non-rebated modular doors







HIDDEN HINGE WITH 3D REGULATION (NON-REBATED DOORS)

CONSTRUCTION

- MDF board
- foiling all decors available in INVADO offer
- standard adjustable door frame consists of central element plus 2 sets of angle architroves joined at 45°.
 Standard angle architrave consists of a flat architrave 60 mm-wide and a "tongue" 30 mm-long. There is a possibility to order:
 - a) adjustable door frame with a flat angle architrave 80 mm-wide (ORS10)
 b) a set of angle architraves 60 mm or 80 mm-wide with a "tongue" 50 mm-long (this is to be ordered separately).
 - See the table of options at extra charge

DOOR FRAME FOR DOOR LEAVES IN WIDTH

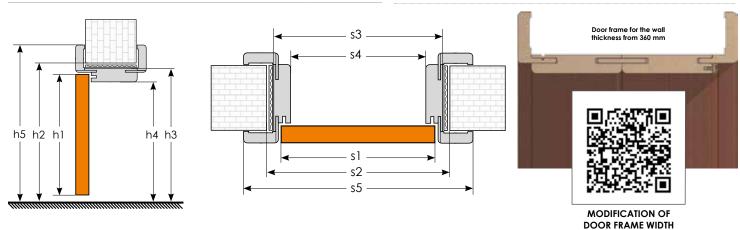
- width of single doors "60" to "100'
- width of double doors "120" to "200"

OPTIONS AT EXTRA CHARGE FOR ADJUSTABLE NON-REBATED MODULAR DOORS

- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- · door frames for double doors
- · additional hinge in door frame
- standard angle architrave (a "tongue" 30 mm-long, an architrave 60 or 80 mm-wide)
- angle architrave with longer "tongue" (a "tongue" 50 mm-long, an architrave 60 or 80 mm-wide)

RANGES OF WALL THICKNESS COVERING

Adjustable door fame is made in dimensions adjustable to the wall thickness in steps of 20 mm. The
minimum wall thickness is 75 mm. NOTE: due to special mills there is a possibility to trim the frame and
reduce the wall thickness coverage by 15 mm. Door frame for the wall thickness greater than 340 mm
consists of at least two connected components.



	ENSIONS OF DOOR L DOOR FRAME	EAF		si	ngle do	or					de	ouble do	oor			
		door leaf:	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width		618	718	818	918	1018	1239	1339	1439	1539	1639	1739	1839	1939	2039
s2	width of wall opening	-	674	774	874	974	1074	1294	1394	1494	1594	1694	1794	1894	1994	2094
s3	outer width of door frame	•	644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s 4	internal width of door frar	ne	600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020
_	width of door frame	60 mm [ORS7]	744	844	944	1044	1144	1364	1464	1564	1664	1764	1864	1964	2064	2164
s 5	with architraves	80 mm [ORS10]	784	884	984	1084	1184	1404	1504	1604	1704	1804	1904	2004	2104	2204
h1	door leaf height				-		-	(1	PL) 2027 /	1975 (cz-s	K)	-	•	•		
h2	height of wall opening				***************************************			(1	PL) 2062 /	2008 (cz-s	K)					
h3	outer height of door fram	e						(1	PL) 2047 /	1993 (cz-s	iK)					
h4	internal height of door fra	me			-			(1	PL) 2025 /	1971 (cz-s	K)					
L- C	height of door frame	60 mm [ORS7]		•				(PL) 2097 /	2043 (cz-s	iK)				•	
h5	with architraves	80 mm [ORS10]			***************************************			(1	PL) 2117 /	2063 (cz-s	iK)					

NOMINAL COVERAGE OF THE WALL FOR ADJUSTABLE DOOR FRAMES

symbol	Α	В	С	D	E	F	G	Н	ı	J	
wall thickness	75 - 94	95 - 114	120 - 139	140 - 159	160 - 179	180 - 199	200 - 219	220 - 239	240 - 259	260 - 279	
symbol	K	L	M	N	0	P	Q	R	S	Т	U
wall thickness	280 - 299	300 - 319	320 - 339	340 - 359	360 - 379	380 - 399	400 - 419	420 - 439	440 - 459	460 - 479	480 - 499*

*It is possible to order adjustable door frame thicker than 499 mm - for this purpose please contact with INVADO's commercial department

FD 11 / FD 12

Metal door frame (big)



CONSTRUCTION

- welded frame
- ungalvanized plate with a thickness of 1,2 mm
- powder-coated frame in a choice of standard RAL colours
- 2 hinges in white zinc and seal included
- universal mounting brackets for brick walls and plasterboard walls

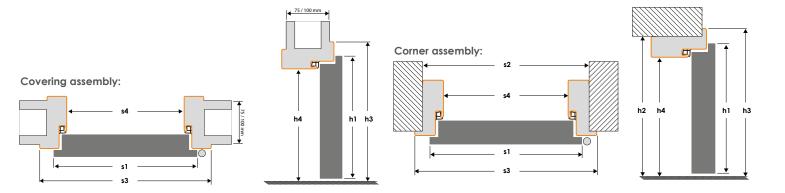
DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

RANGES OF WALL THICKNESS COVERING

- door frame FD11 75 mm
- door frame **FD12** 100 mm

DIM	ENSIONS OF DOOR LEAF		single door						double door									
AND	DOOR FRAME FD11 AND FD12	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"			
s1	door leaf width	644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064			
s2	width of wall opening	670	770	870	970	1070	1290	1390	1490	1590	1690	1790	1890	1990	2090			
s3	outer width of door frame	696	796	896	996	1096	1316	1416	1516	1616	1716	1816	1916	2016	2116			
s4	internal width of door frame	600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020			
h1	door leaf height								2040		•							
h2	height of wall opening								2037									
h3	3 outer height of door frame								2072									
h4	internal height of door frame								2024									



OPTIONS AT EXTRA CHARGE FOR METAL DOOR FRAMES

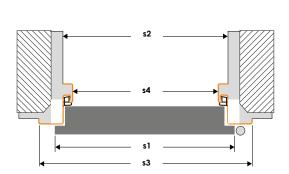
- reinforcement for the self-closer
- adapted for electric door strike

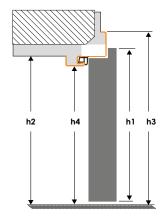
AVAILABLE DECORS RAL: 9010 – white / 9016 – white / 8017 – chocolate brown / 7047 – gray / 7024 - graphite / 1001 - beige



Metal door frame (small)







CONSTRUCTION

- · welded frame
- ungalvanized plate with a thickness of 1,2 mm
- powder-coated frame in a choice of standard RAL colours
- 2 hinges in white zinc and seal included
- universal mounting brackets for brick walls and plasterboard walls

DOOR FRAME FOR DOOR LEAVES IN WIDTH

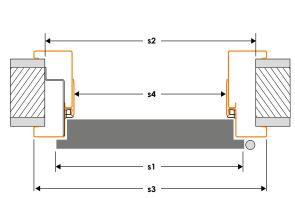
- width of single doors "60" to "110"
- width of double doors "120" to "200"

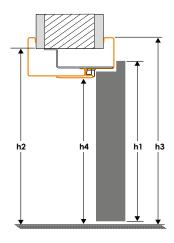
DIM	ENSIONS OF DOOR LEAF		si	ngle do	or		double door									
AND	DOOR FRAME FD14	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	
s1	door leaf width	644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064	
s2	width of wall opening	661	761	861	961	1061	1281	1381	1481	1581	1681	1781	1881	1981	2081	
s3	outer width of door frame	696	796	896	996	1096	1316	1416	1516	1616	1716	1816	1916	2016	2116	
s 4	internal width of door frame	600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020	
h1	door leaf height			-		-			2040				-			
h2	height of wall opening								2038		-		-	-		
h3	outer height of door frame		2072													
h4	internal height of door frame						•		2024		-		-	***************************************		

FD 61 - 67

Metal adjustable door frame







CONSTRUCTION

- 2-part frame, adjustable (adjustment range in 30 mm steps)
- · ungalvanized plate with a thickness of 1,5 mm
- powder-coated frame in a choice of standard RAL colours
- 3 hinges in white zinc and seal included
- universal mounting brackets for brick walls and plasterboard walls

DOOR FRAME FOR DOOR LEAVES IN WIDTH

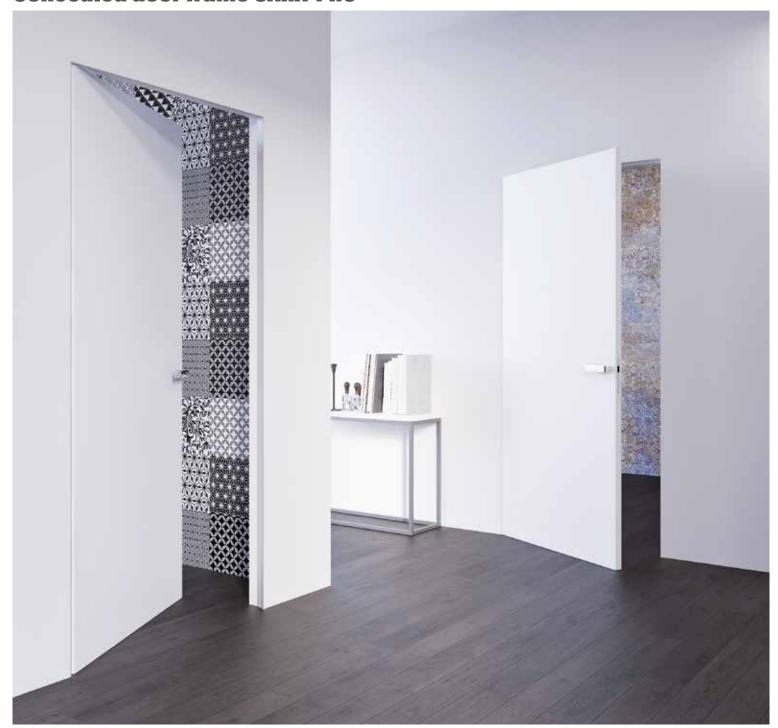
- width of single doors "60" to "110"
- width of double doors "120" to "200"

RANGES (OF WALL	THICKNE	SS COVE	RING			
door frame:	FD61	FD62	FD63	FD64	FD65	FD66	FD67
ranges:	95-125	125 -155	155 - 185	185 - 215	215 - 245	245 - 275	275 - 305

	ENSIONS OF DOOR LEAF DOOR FRAME		si	ngle do	or		double door									
MET	AL ADJUSTABLE DOOR FRAME	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	
s1	door leaf width	644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064	
s2	width of wall opening	683	783	883	983	1083	1300	1400	1500	1600	1700	1800	1900	2000	2100	
s3	outer width of door frame	716	816	916	1016	1116	1334	1434	1534	1634	1734	1834	1934	2340	2134	
s4	internal width of door frame	600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020	
h1	door leaf height		•			•		•	2040	•	•	•	•		•	
h2	height of wall opening								2065							
h3	h3 outer height of door frame							•	2082		•		•			
h4	h4 internal height of door frame				-	-			2024							

ranges:

Concealed door frame SARA-PRO





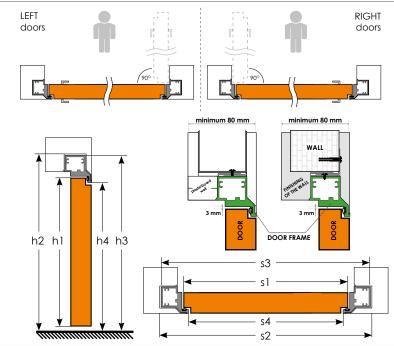




NON-REBATED DOOR LEAF FOR OUTER DOOR FRAME AND REBATED DOOR LEAF FOR INNER DOOR FRAME BASED ON DOOR LEAF NORMA DECOR 1

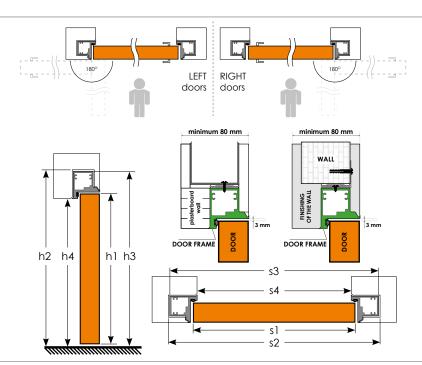






CONCEALED DOOR FRAME SARA-PRO - OUTER





Door frame Sara Pro introduces a completely new quality in interior decoration. Invisible to the naked eye makes the space becomes lighter. Ideal for minimalist and modern interiors. Available in outer and inner version.

CONSTRUCTION

- the frame is made of MDF board
- the surface and edges of door leaf are primed and prepared for paintingor wallpapering (painting and wallpapering on your own)
- filling "honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- width of single doors "70" "90"

STANDARD EQUIPMENT OF DOOR LEAF

- 2 hidden hinges
- magnetic lock for standard key, WC knob or cylinder lock insert

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
ventilation undercut	
PVC ventilation sleeves	
cylinder lock insert 31/36	•
filling – tubular chipboard	•
automatic door bottom seal for door width "70" - "90"	•
ventilation and	•

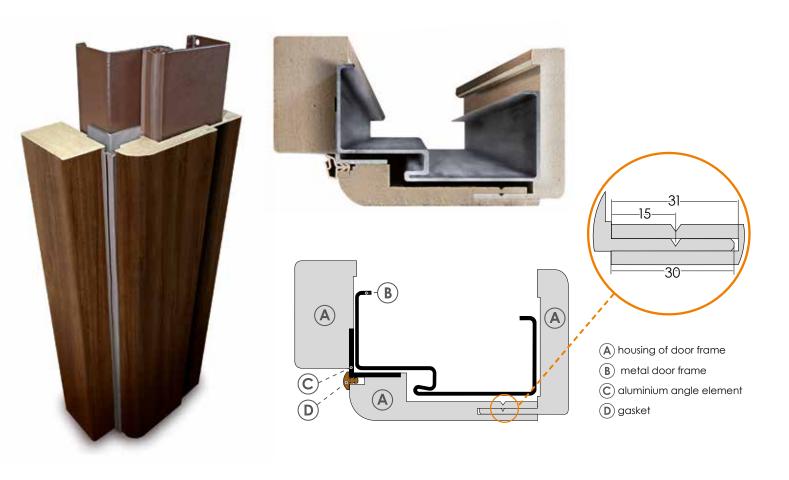
DIMENSIONS OF DOOR LEAF AND CONCEALED DOOR FRAME

inne	er door frame	"70"	"80"	"90"
s1	door leaf width	718	818	918
s2	width of wall opening	798	898	998
s3	outer width of door frame	788	888	988
s4	internal width of door frame	703	803	903
h1	door leaf height		027 / 1975 (C	
h2	height of wall opening	(PL) 2	076 / 2024 (C	CZ/SK)
h3	outer height of door frame	(PL) 2	069 / 2017 (C	CZ/SK)
h4	ernal height of door frame	(PL) 2	027 / 1975 (C	CZ/SK)
oute	er door frame	"70"	"80"	"90"

oute	er door frame	"70"	"80"	"90"
s1	door leaf width	718	818	918
s2	width of wall opening	798	898	998
s3	outer width of door frame	788	888	988
s4	internal width of door frame	703	803	903
h1	door leaf height	(PL) 2	017 / 1965 (0	CZ/SK)
h2	height of wall opening	(PL) 2	066 / 2014 (0	CZ/SK)
h3	outer height of door frame	(PL) 2	059 / 2007 (0	CZ/SK)
h4	ernal height of door frame	(PL) 2	017 / 1965 (0	CZ/SK)

ORS5

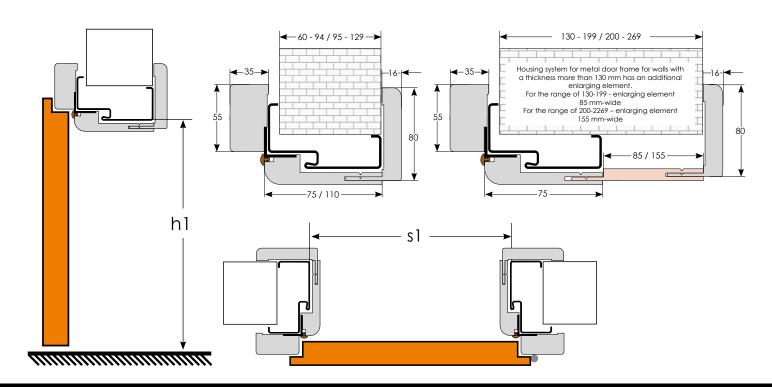
Housing system for metal frame



FEATURES

Housing (covering) of metal frame allows to install new doors in the rooms, where metal frames are mounted in accordance with the Polish standard (concerning dimensions) without necessity to remove these frames. The advantage of this solution is easy installation with mounting foam, without dirty floors and walls and the ability to mount a standard foiled INVADO door leaves.

DOOR FRAME FOR DOOR LEAVES IN WIDTH	INTE	RNAL DIMENSIONS OF METAL DOO	R FRAM	E (mm)		
width of single doors"60" to "100"	door	leaf:	"60"	"70"	"80"	"90"
RANGES OF WALL THICKNESS COVERING	s1	door leaf width	600	700	800	900
• 60 -94, 95-129, 130-199, 200 - 269	h1	door leaf height		(PL) 2025 /	1975 (CZ/SK)	





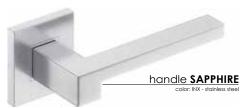








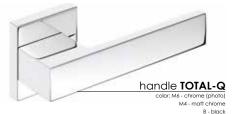




















AVAILABLE SHIELDS:

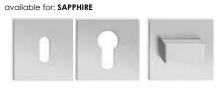
available for: PRESTO / GIUSSY / INVADO







available for: FLIP / ENTRA













available for: SPIGOLA QR / SPARK / SPARK FIT / EUFORIO











Foiled and modular doors



caps for hinges (color: chrome, satinated chrome, black or brass)



hinge



hidden hinge (non-rebated doors)



cylinder lock insert



automatic door bottom seal



parthole (color: black or silver with satinated or transparent glass)



aluminum threshold



ventilation sleeves - round



ventilation sleeves - square



ventilation grid



door seal (package 5,5 m) Available colours: BLACK /WHITE / GRAY / BROWN / BEIGE

Metal panels KICK and PUSH

METAL PANELS KICK and PUSH - INFORMATION

- material: stainless steel polished
- dimensions: width matched to the door leaf, height 300, thickness 0,6 mm
- ventilation undercut height: 15 mm
- ventilation sleeves diameter: 40 mm (depending on the width of the door leaf, a different number of ventilation sleeves are used "60" 3 sleeves / "70" 4 sleeves / "80" 5 sleeves / "90 "100" 6 sleeves
- ventilation grid dimensions: 430 x 110 mm



bottom panel KICK /PUSH (with handle holes)



bottom panel KICK with ventilation undercut

bottom panel KICK with ventilation sleeves



bottom panel KICK with ventilation grid



Sliding systems



key hook lock WC \ KEY



with broken key, thimble and striking plate



grip with WC knob, thimble and striking plate



grip and thimble



slowing down device



seal (hidden in the wall sliding system)



profiles and architraves (hidden in the wall sliding system)



brush (hidden in the wall sliding system)



bumper (on-wall sliding system)



rail cover (on-wall sliding system)

Technical doors



cylinder lock insert (Guardia / Ignis)



cylinder lock insert with a knob WILKA (Egida)



automatic door bottom seal (Guardia / Egida)



panoramic viewfinder (Guardia / Egida)



self-closer (Guardia / Ignis)



intumescent seals (Guardia)



cylinder (Guardia)

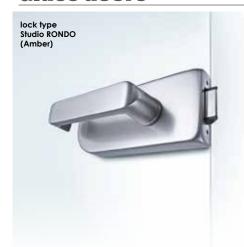


hinge with regulation (Guardia)

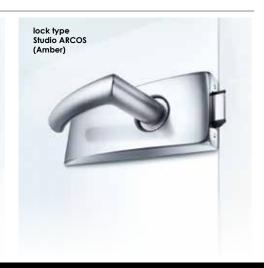


handle QUEBECK (TYTAN / INOX) / ROYAL (INOX) (Egida)

Glass doors





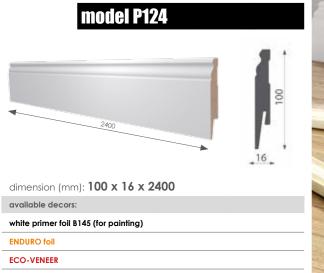


SKIRTINGS COLLECTION PRESTIGE
PESTIGE

WATCH ON OUR YOUTUBE CHANNEL
PRESTIGE
SKIRTINGS
INSTALLATION









dimension (mm): 60 x 16 x 2400 available decors: white primer foil B145 (for painting) ENDURO foil - white B134







ADDITIONAL OPTIONS AT EXTRA CHARGE

- finishing element 20 x 20 x 120 mm
- clips 30 pcs/package

Length of skirting – 240 cm skirtings are packed 5 pcs/package prices are quoted per 1 piece







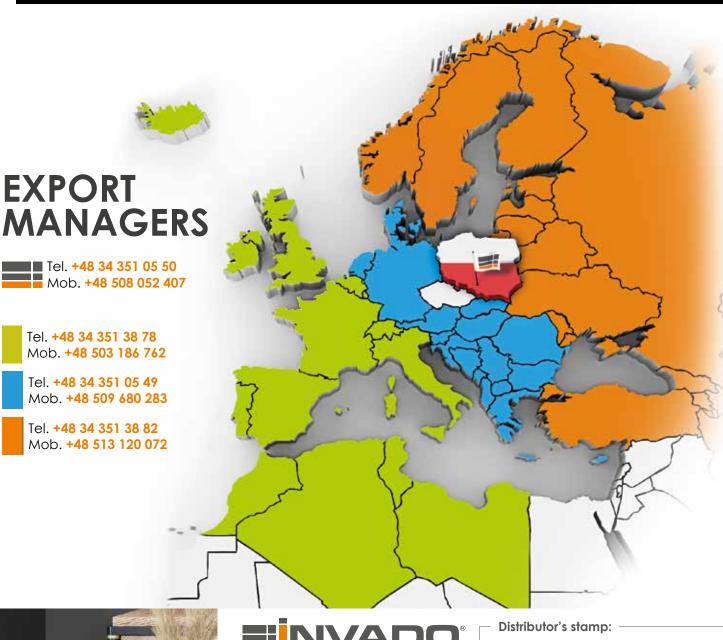








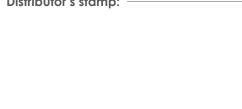






INVADO Sp. z o.o. Dzielna, ul. Leśna 2 42-793 Ciasna, Poland

e-mail: biuro@invado.pl tel. +48 34 351 05 40 fax +48 34 353 56 02



All information in the catalogue do not constitute an offer within the meaning of the Civil Code and are published for informational purposes only. Manufacturer reserves the right to make changes.

Due to the printing technique the colors of the products presented in the catalogue may differ from the original. All rights reserved. Copying and publication of this catalogue on web sites and in other media without the written consent from INVADO Sp. z o.o. is prohibited.

29.03.2021

www.invado.pl





 scan code, download PDF, watch on your mobile device.







